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Chemical Processing

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This edition of API Standard 610 is the identical national adoption of ISO 13709:2003, with the exception of editorial changes made since the release of ISO 13709:2003. API Standard 610, 10th edition, is technically equivalent to ISO 13709:2003. Users of this International Standard

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should be aware that
further or differing
requirements may be
needed

~~Centrifugal Pumps for
Petroleum,
Petrochemical and
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entry, radially split
between bearing pumps.
Clyde Pump range of

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API 610 10th Edition
(ISO 13709) BB2 pumps
are available for
hydrocarbon processing,
power and specialty
applications. The API
610 10th edition stringent
noise and vibration limits
are met due to the rigid
pump body, 360 degrees

~~API 610 10th Edition~~
~~(ISO 13709) BB2~~
Pumps are designed to

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comply with API 610 -
10th Edition (ISO
13709). The pump
classification is type OH2
- overhung, flexibly
coupled, horizontal,
centreline mounted, end
suction centrifugal
pumps. All pumps have a
back pull facility that
allows the complete
rotating assembly to be
removed without
disturbing the suction or

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discharge pipework.

~~API 610 10th Edition
(ISO 13709) OH2~~

This edition of API Standard 610 is the identical national adoption of ISO 13709:2003, with the exception of editorial changes made since the release of ISO 13709:2003. API Standard 610, 10th

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edition, is technically equivalent to ISO 13709:2003. Users of this International Standard should be aware that further or differing requirements may be ...

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Collaborative

API-610, 10th Edition /
ISO 13709 Full

Compliance for reliability
and accountability. Near-

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centerline mounted pump casing maintains alignment during operation at elevated temperatures. Opposed impeller design for balanced axial thrust for optimal seal and bearing life. Single suction closed impeller, with large suction eye for low NPSH requirements.

~~API 610, 10th edition~~

Page 15/34

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~~ISO 13709 Cpi~~

Technology

API 610 10th Edition &

ISO 13709 OH6 Pump

API-610, OH6 Pumps

are centrifugal, overhung,

close-coupled, high-

speed integrally geared

type pumps ideal for

critical heavy-duty

process applications. The

impeller is mounted

directly to the gearbox

output shaft.

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~~API 610, OH6 Pumps~~

~~API 610 10th Edition &~~

~~ISO 13709 OH6 Pump~~

in 11th edition the overall

tolerance is 6m, so the

head has to be between

97m – 103m in 10th

edition the overall

tolerance is 7m, so the

head has to be between

98m – 105m

Furthermore, in API 610

11th edition for any

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motor <10 KW the customer and manufacturer can now agree any test tolerances for inspection. Head Test Tolerances

~~A guide to understanding the changes in testing procedures ...~~

The Sundyne LMV-322 is a vertically mounted, gear driven centrifugal ISO 13709, API 610, 11th

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Edition, OH6 pump.

+86-13524121109 sale@
miaofengindustry.com

~~Company Profile – API
610 10th Edition & ISO
13709 OH6 Pump~~

* 9th / 10th Edition have
same requirements. 10th
Edition simply formally
incorporated reference to
European standard ISO
13709 which was only in
draft form when 9th

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Edition was issued. Note 1: Although 9th/10th Edition allows for less stringent dynamic balance standard, ITT/Goulds will continue to balance to the 4W/N (ISO G1.0) level.

~~API 610 Major Changes
from 5th through 8th
Editions~~

API 610 11th Edition /

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ISO 13709 2nd Edition

API OH2 Overhung,
Single Stage, Radially

Split. 43700. Proven API
Leadership. ITT Goulds

Pumps is a proven leader
in API Pumps • More

than 20,000 units

installed - More than

17,000 OH2/OH3s -

More than 3,000

BB1/BB2/BB3 pumps •

40+ years of API

expertise • Participating

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member on API 610 and
API 682 committees.

~~API 610 11th Edition /
ISO 13709 2nd Edition
API OH2 ...~~

API-610, OH6 Pumps -
API 610 10th Edition &
ISO 13709 OH6 Pump
The FGB API-610 11th
Edition VS6 ISO-13709
is a vertical can multi-
stage submersible pump.
Flows to 13,209gpm

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(3,000m³/hr), Heads to
1,150 ft (350 m) API 610
Pumps - Kinder-Janes
Engineers Limited API
Standard 610,
“ Centrifugal Pumps for
Petroleum, Heavy Duty
Chemical

~~Api 610 11th Edition Iso
13709 2nd Edition Api
Oh2 | ons ...~~

ANSI/API STD 610
10TH ED (2004) –

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Centrifugal Pumps for
Petroleum,
Petrochemical and
Natural Gas Industries;
Tenth Edition; ISO
13709:2003 Historical
Translations

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International standard
ISO 13709:2009
(Identical), ANSI/API
Standard 610: September
2010 “ Centrifugal

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Pumps for Petroleum,
Petrochemical and
Natural Gas Industries ”
also referred to as ISO
13709 Second Edition /
API Eleventh Edition has
been updated from its
previous ISO 13709 1st
Edition/ API 610 10th
Edition.

~~ISO 13709 2nd Edition/
API 610 Eleventh Edition~~
Highlights

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This article will address changes that have been incorporated into the new ISO 13709 2nd Edition - ANSI/API Standard 610 11th Edition, Centrifugal pumps for petroleum, petrochemical and natural gas industries. It will specifically discuss significant changes that will impact pump reliability as well as other

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key changes.
Background.
Technology

~~What is new in API 610
11th Ed. (ISO 13709 2nd
Ed.)?~~

the API 610 version. API documents are routinely updated every five years. The API 610 9th Edition was released in January 2003 and reissued as the 10th edition in October 2004. The API

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taskforce/ISO Working Group began updating efforts on the 11th edition in 2006. The team addressed the latest developments concerning rotating equipment, including

~~What is new in API 610
11th Ed. (ISO 13709 2nd
Ed.)?~~

Centrifugal API 610 10th
Edition BB3 and ISO

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13709 Pump DVMX

-Multi-stage DVMX

-Flows to 6,604 gpm

(1,500m³ /hr)(50 Hz)

-Heads to 4,920 ft (1,500

m)(50 Hz) Centrifugal

API 610 10th Edition

BB3 and ISO 13709

Pump

~~Centrifugal API 610 10th~~

~~Edition BB3 and ISO~~

~~13709 Pump ...~~

API 610 Pumps. A range

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of ATEX compliant API 610 pumps / ISO 13709 pumps designed and manufactured to 11th edition. Horizontal and vertical pump variants are supplied in the following configurations - OH1 Pumps, OH2 Pumps, OH3 Pumps, OH5 Pumps, VS4 Pumps and VS4 Sulphur Pumps. Our API 610 pumps and ISO 13709

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pumps are used widely
on and off-shore across
the oil & gas,
petrochemical & power
...

~~API 610 Pumps, ISO
13709, 11th Edition,
Pump Manufacturers
Goulds Model 3910
Vertical In-Line Pumps
Designed to Meet the
Demanding Process
Requirements of API-610~~

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10th Edition/ ISO 13709
Capacities to 7500 GPM
(1700 m³/h) Heads to
750 feet (229 m)

Temperatures to 650 ° F
(343 ° C) Pressures to
595 PSIG (41 bar) Design
Features Back Pull-out
for ease of maintenance.
Bearing Frame carries
pump loads.

~~Goolds 3910 - Goolds
Pumps - PDF Catalogs |~~

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Technical...

API Standard 610,
“ Centrifugal Pumps for
Petroleum, Heavy Duty
Chemical and Gas
Industry Services, ” has
been revised from the
Eighth Edition to the
Ninth Edition and
developed into an
International Standard,
ISO 13709. The process
of how the standard was
changed, the participants

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involved, and the
schedule for the new
document is covered.

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