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The technology associated with this trend is called CAD/CAM, for computer-aided design and computer-aided manufacturing.

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Many roles for humans in industrial processes presently lie beyond the scope of automation. Human-level pattern recognition, language comprehension, and language production ability are well beyond the capabilities of modern mechanical and computer systems (but see Watson computer). Tasks requiring subjective assessment or synthesis of complex ...

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Programmable automation is the system in which the operation sequence is controlled by a set of instructions and commands.

This set of instructions that are coded and are able to be read and interpreted by the system is the program. Advantages: Batch production preferred, Flexible to accommodate changes in the product design.

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