

## Isx Engine Manifold Bolt Torque Spec

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Cummins Signature ISX and QSX Cylinder head Bolt Torques and torque sequence. Cummins ISX15 and QSX15. Signature engines. Cylinder Head Bolt Torque. Step 1 = 203 Nm, 150 lb.ft. Step 2 = 407 Nm, 300 lb.ft. Step 3 = Rotate 90 degrees. Click for ISX QSX Signature Cylinder Head torque sequence.

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Torque Value: 17 mm [ 150 in-lb ] <https://quickserve.cummins.com/qs3/portal/service/manual/en/3666239/7/10/2018...> Page 14 Torque Value: 15 rmm [ 133 in-lb ] Use a small amount of Lubriplate™ multi-purpose lubricant in the grooves on the bottom of the timing actuators (2). Install the actuator gasket (3) onto each actuator, making sure to align each properly. <https://quickserve.cummins.com/qs3/portal/service/manual/en/3666239/7/10/2018...>

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**Cummins ISX15 and QSX15 manuals and spec sheets**  
NOTICE: Do not dip the entire cylinder head mounting bolt in oil as the excessive oil could lead to improper torque results. 10. Coat the threads and underside of the bolt heads with clean engine oil before installation. NOTE: If reusing the head bolts, make sure they do not exceed the maximum bolt length of 194 mm (7.638 inches). 11.

**Removal and Installation of the DD13,DD15, DD16 Cylinder Head**  
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Broken Bolt introduced its custom ISX broken bolt removal kit. The Cummins ISX engine demands a specialized kit to address its unique characteristics and exhaust manifold maintenance procedures.

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